

Work Order ID 107022

September-16-13 11:28:28 AM

107022

Page 1

Item ID: D4018-1

Accept

N900040100

Setup

Start

NS1

Revision ID:

Stop

NS2

Item Name: Rib

Start Date: 9/16/13 **Start Qty:** 8.00

8

Cust Item ID:

Required Date: 9/30/13 **Req'd Qty:** 8.00

8

Customer:

Reference:

Approvals: **Process Plan:** ML5

Date: 13-09-16

Tooling: _____

Date: _____

Run

Start

NR1

QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--	----------------------------------	------------------------------	----------------	---------------	----------------------	-----------------------	-----------------------	--------------------------	------------------------

Draw Nbr	Revision Nbr
D4018	D

100

100

Large Fab

Memo

0.00

(8x)

CC 13-9-16

Large Fab

1- Cut tube as per dwg D4018
2- debur and remove identification markings

110

QC6- Inspect dimensions to drawing

0.00

110

QC

Memo

0.00

Quality Control

8x 13-09-17

120

Identify as per dwg & Stock Location: WAD005

0.00

120

Packaging

Memo

0.00

Packaging

8x 13-09-17

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Page 2

Item ID: D4018-1

Accept

N900040100

Setup

Start

NS1

Revision ID:

Item Name: Rib

Stop

NS2

Start Date: 9/16/13 Start Qty: 8.00

8

Cust Item ID:

Required Date: 9/30/13 Req'd Qty: 8.00

8

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run

Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

QC21- Final Inspection - Work Order Release

0.00

MW 13-09-20

130

QC

Quality Control

Memo

0.00

MW 13-09-20

Picklist Print

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Page 1

Work Order ID: 107022

Parent Item: D4018-1

Parent Item Name: Rib

Start Date: 9/16/13

Required Date: 9/30/13

Start Qty: 8.00

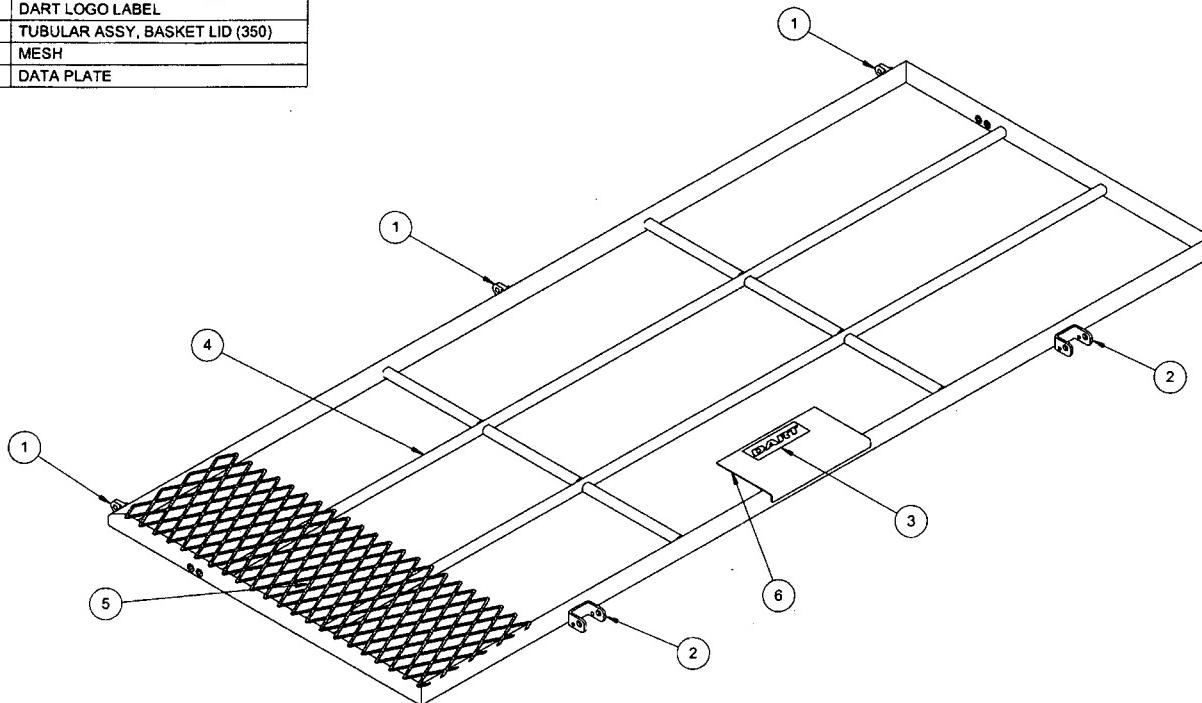
Required Qty: 8.00

Comments: IPP RevA: new issue DD 09.11.26 verified by:EC
10.03.15 verified by:EC IPP Rev:C as per dwg RevB DD 10.04.16 verified by:EC
IPP Rev:D as per dwg revC DD 10.08.18 verified by:EC IPP Rev:E 11.01.31 chg qc5 to
6 DD verified by:ec

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304TS0.750W.049 304 SQ Tube .75x.75x.049W		Purchased	No			100	f	1,073.8606	4.73	39.831579		CC 13-9-16	

Location	Loc Qty	Loc Code
WA006	1073.860633	
123484	2.22918950	
125124	205.405667	
125575	122.882777	
M126039	143.343	
M126364	600	400

ITEM	QTY	P/N	DESCRIPTION
	X	D4018-041	SHORT BASKET LID ASSY (350)
1	3	D4016-3	HINGE HALF, LID
2	2	D2581	MOUNTING BRACKET
3	1	D2728-3	DART LOGO LABEL
4	1	D4018-101	TUBULAR ASSY, BASKET LID (350)
5	1	D4020-7	MESH
6	1	D4021-3	DATA PLATE

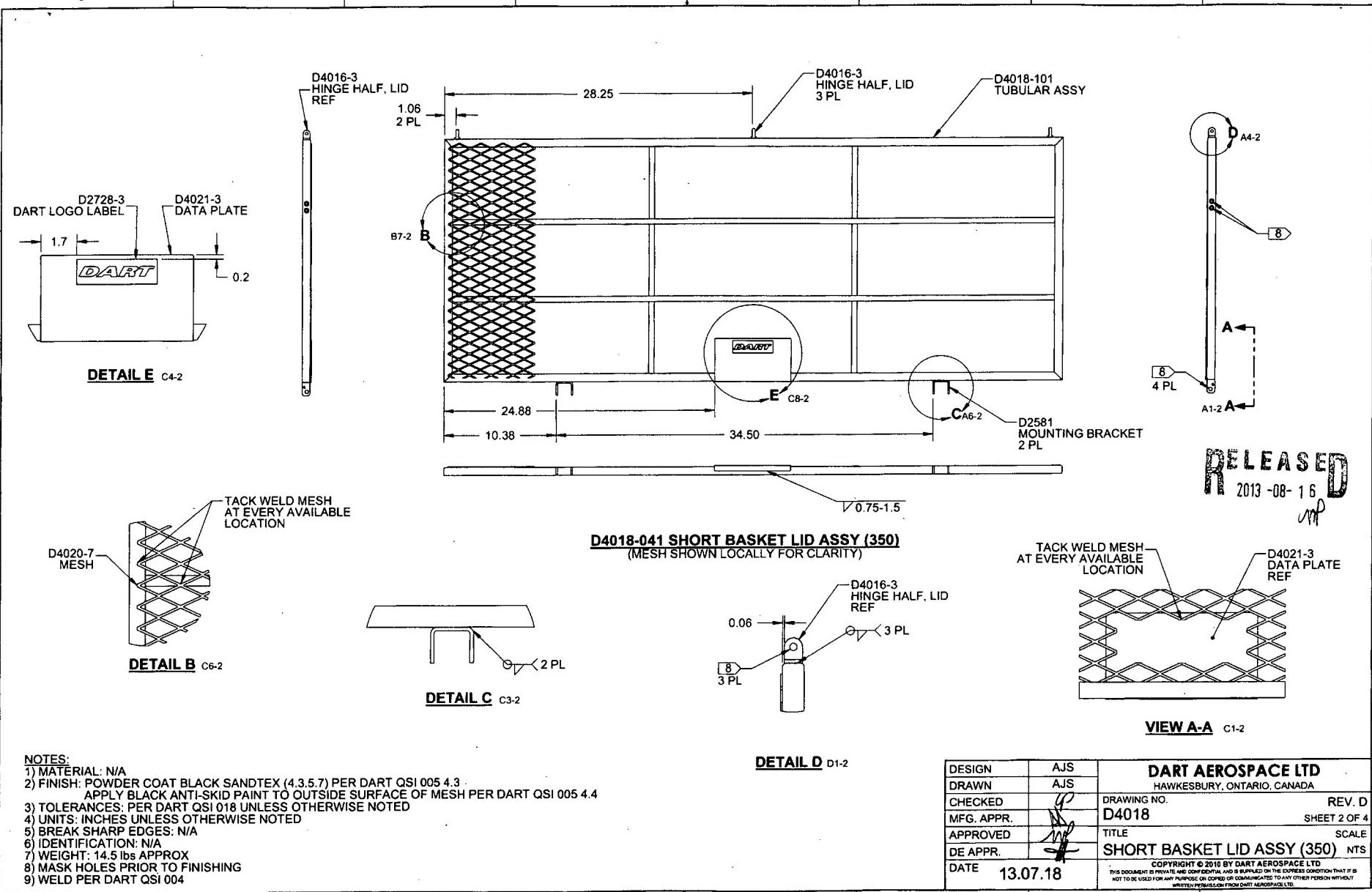


D4018-041 SHORT BASKET LID ASSY (350)
(MESH SHOWN LOCALLY FOR CLARITY)

D	C7-3 D4035-043 WAS D4035-041 (REASON: PROPARM OPTION DELETED).	AJS	13.07.18
C	REMOVED D4086-232, UPDATED DETAIL E ACCORDINGLY (C8-2). REASON: NOW INSTALLED BY OPERATORS PER D350-607-2 REV. C AND D350-607-3 REV. A.	MB	10.08.05
B	BOM: INSERTED QTY 1 D2728-3 AS ITEM 3 & QTY 1 D4086-232 PLACARD AS ITEM 7. ITEMS RENUMBERED AS REQD. SHEET 2, NOTES: PAINT SPEC ADDED & NOTE 7 & 8 REVISED. (B4-2) FRONT VIEW ADDED, WELDING SYMBOLS REVISED. DETAIL VIEW E ADDED (C4-2)&(C82). SIDE VIEWS ADDED (C1-4)&(D1-4).	JPH	10.03.25
A	NEW ISSUE	JPH	10.03.04
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS	DART AEROSPACE LTD	
DRAWN	AJS	HAWKESBURY, ONTARIO, CANADA	
CHECKED	JP	DRAWING NO.	REV. D
MFG. APPR.	JP	D4018	SHEET 1 OF 4
APPROVED	JP	TITLE	SCALE
DE APPR.	JP	SHORT BASKET LID ASSY (350)	NTS
DATE	13.07.18	COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PROPRIETARY PROPERTY OF DART AEROSPACE LTD. IT IS CONFIDENTIAL AND IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

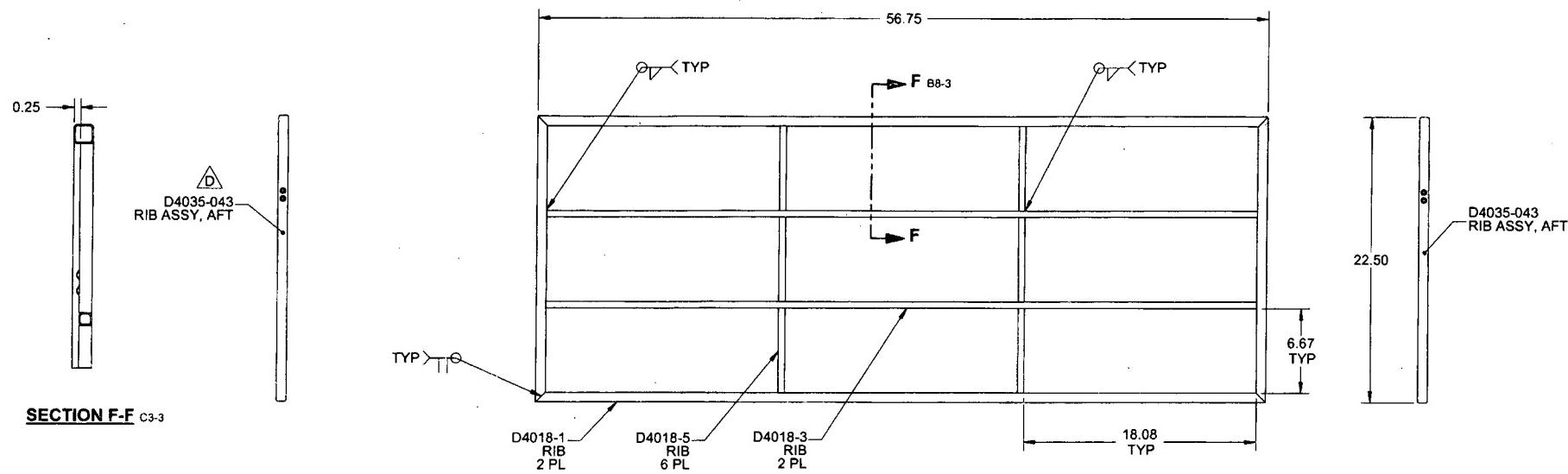
107022 MLJ
13-09-16

RELEASED
2013-08-16
JPH



ITEM	QTY	P/N	DESCRIPTION
X	1	D4018-101	TUBULAR ASSY, BASKET LID (350)
1	2	D4018-1	RIB
2	2	D4018-3	RIB
3	6	D4018-5	RIB
4	2	D4035-043	BASKET LID RIB ASSY, AFT

D



8) D4018-101 TUBULAR ASSY, BASKET LID (350)

RELEASED
2013-08-16
M

- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: 9.06 lbs
 - 8) TOLERANCE FOR XX.XX DIMENSIONS ± 0.06 FOR D4018-101
 - 9) WELD PER DART QSI 004

DESIGN	AJS	DART AEROSPACE LTD	
DRAWN	AJS	HAWKESBURY, ONTARIO, CANADA	
CHECKED	✓	DRAWING NO.	
MFG. APPR.	✓	REV. D	
APPROVED	✓	D4018	
DE APPR.	✓	SHEET 3 OF 4	
DATE	13.07.18	TITLE	
		SCALE	
		SHORT BASKET LID ASSY (350) NTS	
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8 7 6 5 4 3 2 1

8

7

6

5

4

3

2

1

107022

